

Spiral and Cap Rail Tooling



Small Spiral Tooling

Adjustable tooling set for small spiral bending applications.

Part# TOO-C4RR fits CE40

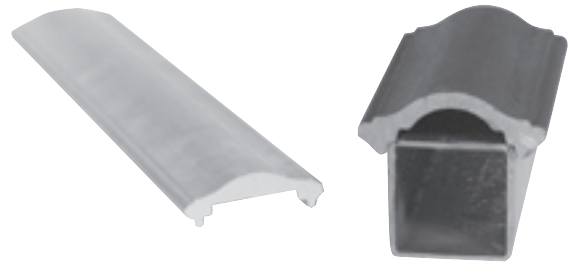
Part# TOO-C5RR fits CE50



Tooling Material Capacities

Profile	Maximum
Square solids	5/8" x 5/8"
Rectangular solids	3/4" x 1/4"
Rounds	5/8"
T Stock	3/4" x 3/4"

Cap Rail & Profile Tooling



Available by special order for CE40, CE50, CE70 & CE100 machines. Consult CML USA with specific profile and dimensions.



Tie Bar Accessory

Recommended when bending large profiles or heavy wall material. Increases roll shaft rigidity and radii accuracy.

Part# TOO-C5A2 fits CE40 & CE50



Anti Twist Device

Required for Angle iron "Leg In" applications.
CE40 & CE50 **Part#** TOO-C5A4

Spiral Bending Accessory

Ideal for large pitch spiral bending applications.

Material capacity 2" outside diameter.

Fits CE40 and CE50 machines

Part# TOO-CS5A11

ELI-Soft Bending Software

Ercolina's® PC software helps eliminate costly guess work and material waste associated with spiral bending applications. Simply enter material size, rise and run; software calculates and recommends center roll positioning.

